

# At the End of the Day

## Trust the Floor Care Products that Make it Shine

Introducing our new line of Norton  
natural stone care products,  
engineered for the best results without  
compromising quality and finish.



# NATURAL STONE CARE

Floor maintenance pads and screens offer a variety of uses on concrete and natural stone floors. From deep cleaning to regular maintenance cleaning, these pads are the answer to your floor finishing issues.



## Natural Stone Care Screens

### For the Professional Stone Care Contractor

This tooling is designed for wet or dry sanding/grinding of natural stone floors and is available in many different grits, both coarse and fine.

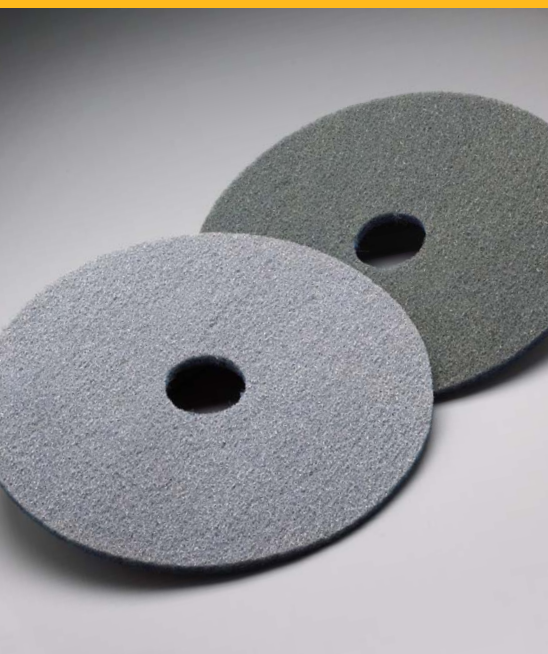


#### Features

- Tough screen backing
- Aggressive engineered abrasive grain
- Extremely fast cut rate
- Extremely long life
- Coarse grits available in 80 to 150 grits
- Fine grits available in 400, 500, 600, 800 & 1000

#### Characteristics

- Covers entire base diameter of machine (no need to mount multiple discs)
- Grinds natural stone with higher productivity
- Engineered abrasive grain reduces contractor investment in products for application
- For use on low-speed machines 175-350 rpm



## Natural Stone Care Pads

### Deep Cleaning

After you clean the floor by your normal wet or dry method, begin with our coarse pad working across the floor evenly using four or five passes for lighter machines and less with heavier machines. Scratches are removed or greatly reduced and floor is left smooth and clean.

1. If you are looking for a honed or silky look, you can apply our medium grit pad and make three or four passes over the floor.
2. For a shinier surface, you can change to our fine grit pad and again, make three to four passes over the floor.
3. Finally, if a deep glossy shine is desired, you can next apply our very fine grit pad and repeat the process. The shine should appear quite rapidly.
4. Gloss levels achieved are dependent upon the weight of the machine used. The heavier the machine and faster the pad speed, the better the results you will achieve. In most cases, you will want to use the coarse pad wet and the medium to very fine pads dry.

### Regular Cleaning

You can maintain the shine level you desire by simply using the Norton diamond floor maintenance pads on a regular basis. This could be as little as once per week, depending upon the level of traffic.

Once you have determined the shine level you want (medium, fine or very fine), simply use that final pad grit periodically on your auto scrubber or buffer machine. This should be done in conjunction with your normal daily cleaning system.

## Tip

Natural stone care pads are ideal on marble and terrazzo for both deep cleaning/renovating and standard maintenance to keep the shine. However, these pads are not recommended for granite.

### Features and Benefits

- No harsh chemicals required
- System can be used with an auto scrubber, even dry
- No need for specialized contractors to perform the cleaning process
- Provides a more consistent finish on a variety of surfaces
- Minimizes heat build-up on dry applications resulting in a higher gloss



**NORTON**

[www.nortonprocleaning.com](http://www.nortonprocleaning.com)

# FLOOR POLISHING

A full line of diamond polishing tools. Our line has both the standard and premium level of polishing products.



## 6 Dot Resin Bonded Diamond Tools

This line of diamond polishing tools offers an excellent finish and the economics to get the job done right.

### Grit Sizes

**100 Grit (Black)** – Initial grit after 120 grit grinding stage. Leaves a matte finish.

**200 Grit (Blue)** – Follows the 100 grit and will leave a closed matte finish.

**400 Grit (Red)** – Follows the 200 grit and will leave a honed/silk finish.

**800 Grit (White)** – Follows the 400 grit and will leave an economical, light reflective finish most popular in large area industrial and commercial applications.

**1500 Grit (Yellow)** – Follows the 800 grit, producing a clear reflective shine, with reduced swirl effect. Ideal for decorative surfaces.

### Characteristics

- Economically priced
- Good stock removal for effective closure at each grit level
- Produces a long-lasting shine
- Area coverage/cost ratio is very competitive

## High Performance Resin Bonded Diamond Tools

Our high performance line of diamond polishing tools offers two to three times the life of the market standard. Their superior bonding properties and technically-advanced shape allow for high stock removal together with significant reduction in swirl/ghost marks, especially at 800 grit and finer. This tool resists glazing and cuts cool even at the highest speed. Eliminates the kaleidoscopic effect. The high-speed capability allows the tools to produce the clearest shine in the marketplace, with one less stage in the process.

### Grit Sizes

**100 Grit (Black)** – Initial grit after 120 grit grinding stage, leaves a matte finish.

**200 Grit (Blue)** – Follows the 100 grit and will leave a closed matte finish.

**400 Grit (Red)** – Follows the 200 grit and will leave a honed/silk finish.

**800 Grit (White)** – Follows the 400 grit and will leave an economical, light reflective finish most popular in large area industrial and commercial applications.

**1500 Grit (Yellow)** – Follows the 800 grit, producing a clear reflective shine, with reduced swirl effect. Ideal for decorative surfaces.

### Characteristics

- Long life
- Low incidence of swirl/ghost marks
- Cool running allows use on epoxy terrazzo up to 800 grit
- High shine performance at 1500 grit
- No kaleidoscopic scratches at any speed

## Tip

Our high performance resin bonded diamond tools are designed for heavy machines. They excel at the highest speeds.

## T2 Resin Bonded Polishing Tool

The mixed bond of the T2 range ensures a very fine scratch pattern profile in relation to a standard metal bond segment where the concrete or terrazzo surface is smooth trowelled or has already been leveled with a coarse metal bond tool. The T2 leaves the perfect surface for either closed matte finishing or polishing with the minimum number of stages.

### Grit Sizes

**40 Grit (Gray)** – Initial polishing following coarse metal bond tool.

**80 Grit (Orange)** – Initial polishing following 40 grit metal bond tool or first cut on smooth concrete floor.

**120 Grit (Black)** – Initial polishing tool following 80 grit metal bond tool or first cut on smooth concrete floor.

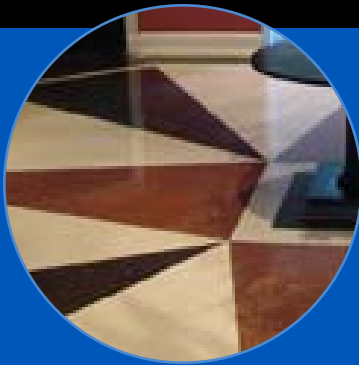
### Characteristics

- High stock removal
- Provides a closed matte surface at 80 grit
- Provides a closed silk finish at 120 grit



# FLOOR MAINTENANCE

Recommendations on cleaning and polishing are based on average results and may vary based on machine pressure and floor condition. Adjust as needed for job at hand.



## Complete Restoration

- Step 1 – Removal of topical coatings, if any
- Step 2 – 80 grit screens
- Step 3 – 150 grit screens
- Step 4 – 400 grit screens
- Step 5 – 800 grit screens  
(can exchange with coarse honing pad)
- Step 6 – Medium prep pad
- Step 7 – Fine polish/prep pad
- Step 8 – Very fine polish pad

## Cleaning and Maintenance

- Step 1 – Coarse cleaning pad
- Step 2 – Medium prep pad
- Step 3 – Fine polish/prep pad
- Step 4 – Very fine polish pad

## Scheduled Floor Maintenance:

- Very fine polish pad

	DESCRIPTION	MACHINE	APPLICATION
	<b>Coatings removal pad</b> 36 grit	Weighted slow speed	Removal of topical floor coatings for restoration Paints, epoxy, crystallizers, and mastic Wet or dry
	<b>Coarse surface grinding screen</b> 80 - 150 grits	Weighted slow speed Standard slow speed	Initial restoration steps for natural stone and concrete Wet or dry
	<b>Honing surfacing prep screen</b> 400 - 1000 grits	Weighted slow speed Standard slow speed	Mid-range process before final polish of natural stone and concrete Wet or dry
	<b>Final prep and polishing pads</b> Coarse, medium, fine, and very fine	Weighted slow speed Standard slow speed Auto scrubber High speed	Final gloss Scheduled maintenance Wet or dry



[www.nortonprocleaning.com](http://www.nortonprocleaning.com)

U.S. CUSTOMER SERVICE:  
Saint-Gobain Abrasives, Inc.  
2770 W. Washington Street  
Stephenville, TX 76401  
Telephone: (254) 918-2307  
Fax: (254) 918-2309

CANADA CUSTOMER SERVICE:  
Saint-Gobain Abrasives Canada Inc.  
3 Beach Road  
Hamilton, ON L8L 7Y5  
Telephone: (905) 547-2551  
Fax: (905) 547-2173



© Saint-Gobain Abrasives, Inc. July 2008  
The Norton logo is a trademark of Saint-Gobain Abrasives.

**FORM #8084**